

Step 1: Preperation



sandblasting
AlOx 110my



brushing/ultrasonic



rinse/thermal drying

Step 2: Bond



Application Link
Latency Min: 1 Minute
Latency Max: 1 hour



Application Bond

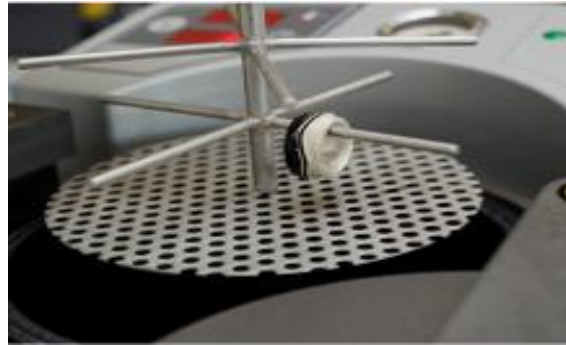


Light curing
Curing time 5 sec.
Distance 5cm
Latency Max: 24hours

Step 3: Application



Apply HyCeram



Hang up



Curing

1 hour
120°C
4bar

Step 4: Finish



Grinding

Pregrinding: 400 / 1000
2500 / 3000

Wetgrinding: f.e. OTEC

Alternative: lathe machining



Polishing

Polishing paste:
f.e. Luxor / Mezerna for Platinum



Finished